



# **transco**

Drehautomaten

*CNC-controlled automatic lathe  
for second operation*



*High efficiency output  
and variability in turning  
combined with the usual pro-  
cessing speed.*

*Quickly – precisely – variably,  
that's essential!*

# tc 10



[www.transco-gmbh.de](http://www.transco-gmbh.de)



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## tc 10 *technical data*



### ***CNC-controlled automatic lathe for second operation***

The machine range AUDREMA<sup>®</sup> tc10 refers to the proven, modular system of series tm 10 and complements this with new CNC-controlled tool carriers.

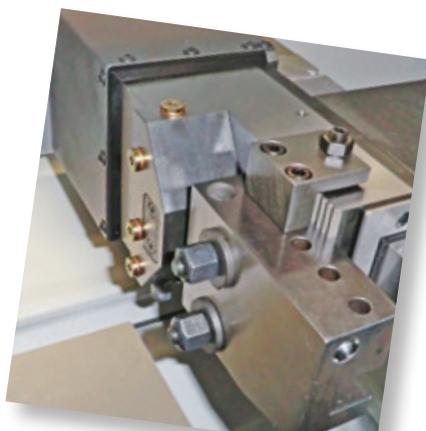
The independence of cams allows a much more variable part processing. Using a new virtual cam switching mechanism enables the retention of short loading and changing times.



- Loading times with collet chucking:  
free drop < 1,0 sec.  
guided drop < 1,5 sec.
- loading times with 3-jaw chucking:  
guided drop < 2 sec.
- capacity of up to 35 parts per minute
- maintenance-free precision spindle bearings
- Siemens CNC control
- tool slide radial
- tool slides radial/axial
- drilling spindle slide optional
- high performance drives up to 9 kW
- C-axis
- wide range of feeding systems for parts with head, discs, rollers, pins, headless parts etc.  
position detection and position changes in feed rail possible
- multiple chucking possible
- standard length up to 140 mm  
(120 mm shank + 20 mm head)
- standard diameter up to 30 mm  
(variants on request)



*The modular design allows the largely use of tooling sets of other AUDREMA<sup>®</sup> machine types. Also is given the use of various equipment types in the range of parts supply.*



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