



transco

Drehautomaten

*twin spindle automatic lathe
for second operation*



*Twofold or double-sided with
change or change over station:
It's your choice!*

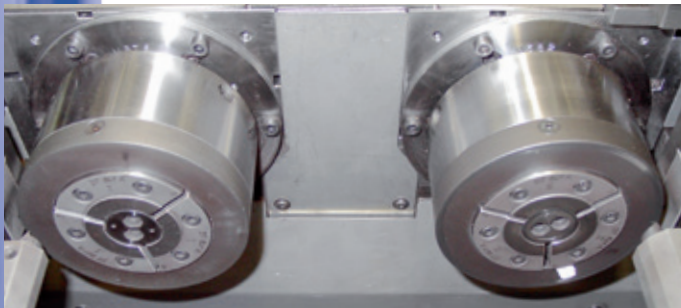
tm 20



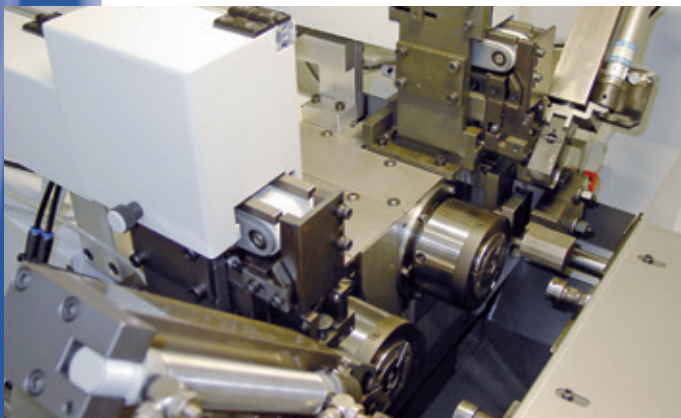
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tm 20 *technical data*

twin spindle automatic lathe for second operation



*The employment of two feeding systems
doubles the output of production.*



The twin spindle lathe AUDREMA® tm20 doesn't leave anything to be desired regarding precision, repeating accuracy and speed. With the employment of a change over station, twofold or double-sided machining becomes possible.

- loading times with collet chucking:
free drop < 1,0 sec.
guided drop < 1,5 sec.
- loading times with 3-jaw chucking:
guided drop < 2 sec.
- capacity of up to 35 parts a minute per spindle
- maintenance-free precision spindle bearings
- PLC control for master functions
- high performance drives of up to 9 kW
- independent camshaft speed
multiple variable during cycle
- mechanical feed cams
- interchangeable chucking devices
pull collet, push collet, overhead chuck
power-operated lathe arbor
special chucking devices on request
- interchangeable tool carriers:
radial slides / cross-slide radial-axial /
multiple cross-slide with guide ruler /
straight-turning slide / spindle sleeve tools for
drilling operations / hydraulic ball turning unit
- extensive program of feeding systems for parts
with head, discs, rollers, pins, headless
parts etc. / position identification and position
change in the intake possible /
multiple chucking possible
- special clamping devices on request



transco Drehautomaten GmbH
Kemptener Strasse 75
D - 87629 Füssen
Phone: (+49) (+8362) 9186 - 0
Fax: (+49) (+8362) 9186 - 99
info@transco-gmbh.de